



## Industrial Facility — Sheboygan Falls, Wisconsin

*Bemis Manufacturing Company*, privately owned and operated since its founding in 1901, is a leading global manufacturer of toilet seats and other plastic and plastic/wood composite products for consumer and industrial markets. The company's customer base includes leading Fortune 500 firms, and its proprietary products are sold to leading retailers and wholesalers worldwide, as well as distributed through national and regional dealer networks.

### Annual Savings

Energy Savings	\$317,897
Maintenance Savings	\$63,579
Displaced Energy	6,300,289 kWh
Displaced Capacity	731 kW

*“We discovered that we could achieve three long standing company goals at once.”*

### Environmental Impacts\*

CO <sub>2</sub> Reduction	4,138 tons/year
SO <sub>2</sub> Reduction	16.57 tons/year
NO <sub>x</sub> Reduction	6.10 tons/year
Mercury Reduction	0.17 pounds/year

**Pat Bartling**  
VP Global Operations

### Environmental Equivalents\*

- Planting 1,156 acres of trees
- Removing 1,017 cars from the road
- Saving 520,095 gallons of gasoline annually
- Reducing oil demand by 12,383 barrels annually

Saving the world and adding to your bottom line with **GREEN** technology.



Before



After

[www.oesx.com](http://www.oesx.com)

877-204-7540

Nasdaq: **OESX**

\*Environmental impacts and equivalents calculated using state emission factors per the EPA's eGrid database. Light years ahead and Orion are trademarks/service marks of Orion Energy Systems Inc. Copyright© 2009 Orion Energy Systems Inc. All rights reserved. rev.3.11.09

